

Specification Sheet

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- Properties:** AKEMI® Primer Spray is a high-quality, one-component paint which contains solvents. It does not contain CFC propellants. The product is characterised by the following properties:
- fast-drying
 - very good adhesion to iron, steel or wood resp. adhesion promoter between surface and paint
 - good covering properties
 - free of lead and CFCs
 - high filling power
- Application areas:** AKEMI® Primer Spray is used as surface layer respectively adhesion promoter when repairing defects in paint work on car bodies and other objects made of steel and aluminium.
- Instructions for use:**
1. The surface must be free of rust, oil and grease, must be thoroughly clean, dry and slightly abraded.
 2. Mask parts which are not to be sprayed or cover with paper.
 3. Shake the spray can well for several minutes before use after hearing the mixing balls.
 4. Apply 2 thin layers (at a spraying distance of approx. 25 cm and at intervals Of 3-5 minutes).
 5. After drying (approx. 2-4 hours) the surface can be ground wet with grinding paper P600 (pay attention to a good transition), then clean the surface and let it dry.
 6. Can be painted with AKEMI Paint Sprays; when using different paint systems make a preliminary test first.
- Special remarks:**
- Use AKEMI® "Liquid Glove" in order to protect your hands.
 - Do not use at too high temperatures or in intense sunlight because the paint dries too quickly and does not run properly (formation of haze). 15-25° C is the best working temperature.
 - The product dries much better if it is applied in several thin coats instead of one thick layer only.
 - The degree of gloss is clearly diminished when the top coat is painted wet-in-wet.
 - The spray nozzle does not have to be emptied of paint when your work is done.
 - Parts which have been sprayed by mistake can be cleaned with AKEMI® Universal Dilution (compatibility check first!)
 - Not suited for overwork with polyester fillers and 2K-acrylic lacquers.
- Safety notices:** Please refer to the EC safety data sheet
- Technical specifications:**
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| colour: | light grey, redbrown |
| density: | approx. 0.8 g/cm ³ |
| drying: | dust does not cling after approx. 30 minutes
firm after approx. 50 minutes
capable of being polished after approx. 2-4 hours |
| coverage: | approx. 0,5-1 m ² per spray can |
| shelf life: | can be stored for approx. 1 year in the closed original container under cool and frost-free conditions. |
- Notice:** The above information is based on the latest stage of our development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trials of the product, in an inconspicuous area or fabrication of a sample piece.

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